

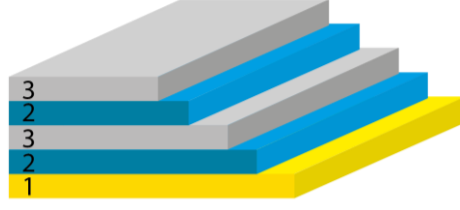
Product:

PA/PE VACUUM BAG 130 MIC.**PRODUCTION METHOD**

Coextrusion

FILM STRUCTURE

PA/PE



3: Polyamide (PA) barrier layer

2: Binding layer

1: Sealable inner layer

PHYSICAL PROPERTIES	value	unit	METHOD	TOLERANCE
Width (min.-max.)	100-1000	mm	Aksedef Method	± 0,5
Length (min.-max.)	100-1500	mm	Aksedef Method	
Standard package weight	25	kg	Aksedef Method	± 0,5

PRINTED

UNPRINTED

TECHNICAL PROPERTIES		METHOD	TOLERANCE
Oxygen Transmission Rate	30 ml/m ² .d.bar	ASTM D-3985 :230C	± %1
Water Wapour Transmission	<15 g/m ² . d	ASTM-F 1249	± %1

SEALING PERFORMANCE

Suitable with Chamber Vacuum Machine and simple heat seal apparatus.

Reference heat sealing values and underbelow.

Thickness	Reference Heat Value (C ⁰)	Reference Sealing Time (second)
130 mic	155-165	3

These values are reference.

Please check your device and product for the most appropriate heat sealing values.

AK SEDEF PLASTİK
SAN VE TİC LTD ŞTİ.İbrikdere Mah. 13. Sok
No:2 uzuntarla /Kartepe /KOCAELİwww.aksedefplastik.com.tr
info@aksedefplastik.com.tr